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Fabricating Nanophotonic Devices using Nanofabrication Techniques

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Fabricating Nanophotonic Devices using Nanofabrication techniques

Presenter: Scott Cummings

Advisor: Dr. Mark Harrison

Overview

Nanophotonics

- Harrison Lab @ Fowler School of Engineering.
- Design digital logic components using optical signals.
- Fiber optics already used but require translation into electrical signal.

Nanofabrication

- Primarily used for integrated circuit, standard technology for computer chips.
- Deposition
- Photolithography (Masks)
- E-beam Lithography (Lower resolution)
- Etching

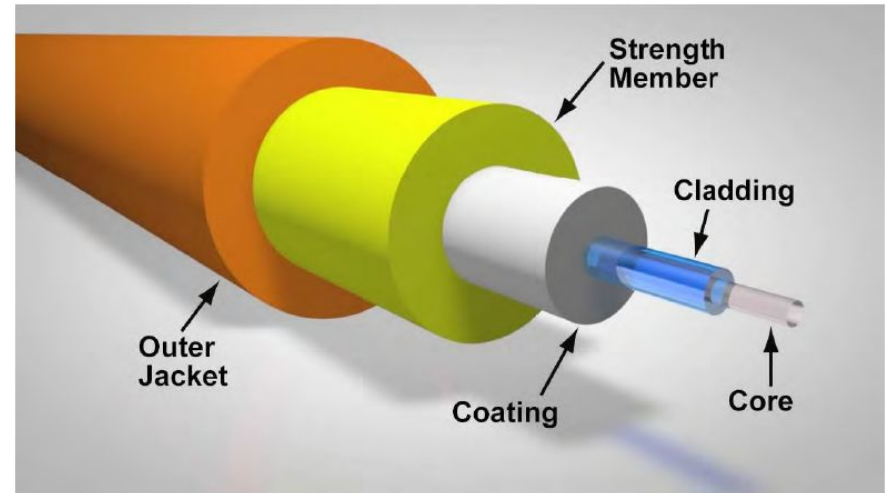
Waveguide Background

Waveguides- Analogous to wires in electrical circuits. A structure created to guide light through a series of photonic devices.

Most common form: Optical Fiber

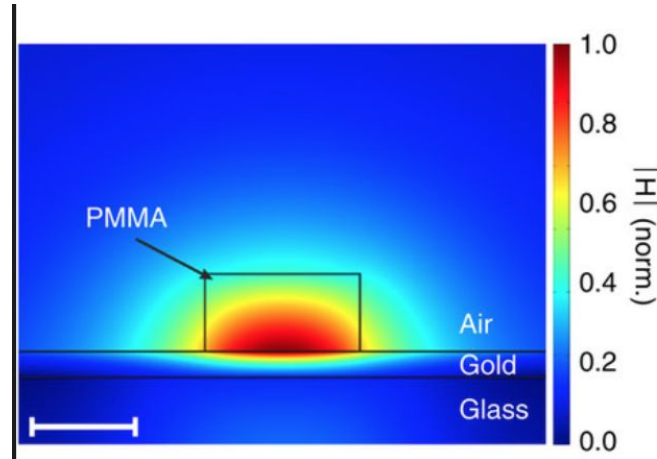
For this project: DLSPP

Single-Mode Waveguide



<https://engineer-educators.com/topic/basic-structure-of-an-optical-fiber/>

Waveguide Background

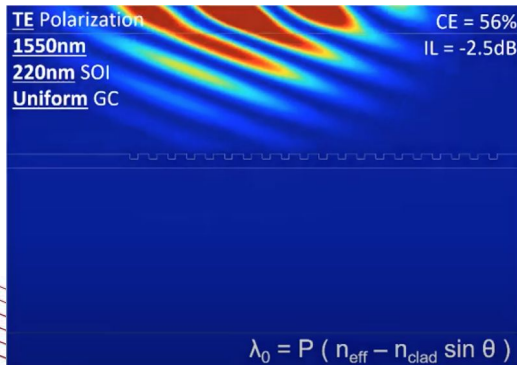


Bloch oscillations in plasmonic waveguide arrays - Scientific Figure on ResearchGate. Available from: https://www.researchgate.net/figure/Dielectric-loaded-surface-plasmon-polariton-waveguides-a-Schematic-view-of-an-array-of_fig2_262226798 [accessed 30 Nov, 2021]

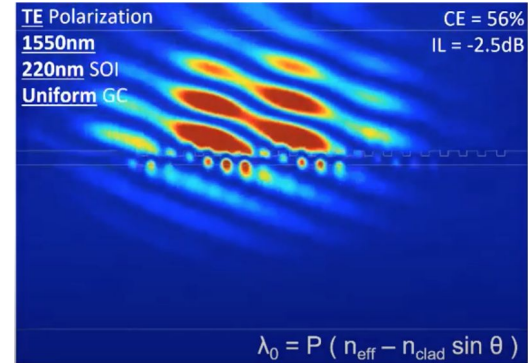
Grating Coupler Background

Grating Couplers- Light from optical fibers are coupled into waveguides through these devices.

1) Light approaches grating coupler



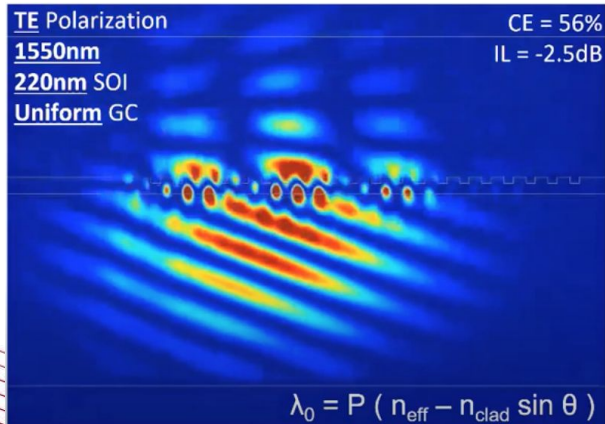
2) Light hits Grating Coupler and coupling begins:



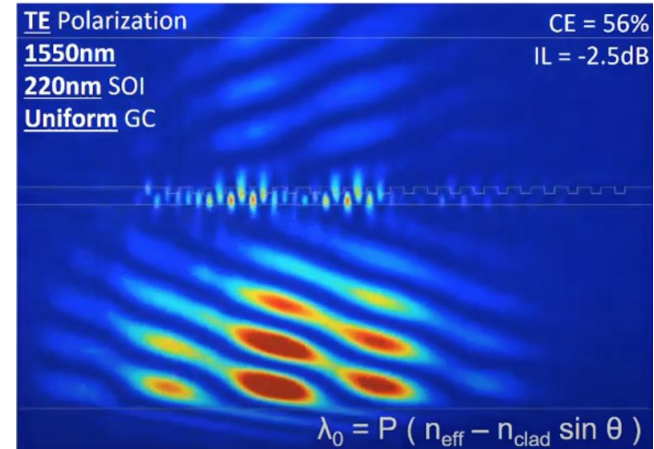
Europractice Services - S1 -E4
Grating Couplers Part 1
<https://www.youtube.com/watch?v=XH3Mzelo0j0>

Grating Coupler Background

3) The majority of the wave has passed through the coupler:



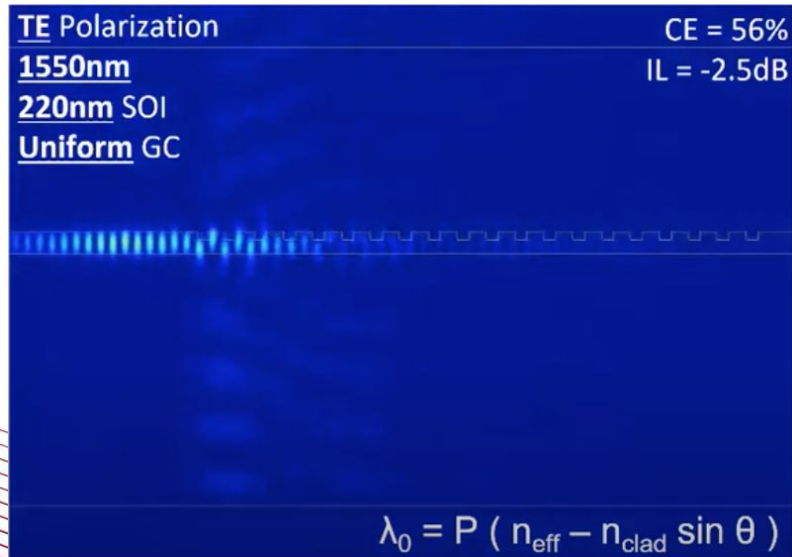
4) The remnants of the wave move perpendicular to the vertically oriented fiber:



Europractice Services - S1 -E4
Grating Couplers Part 1
<https://www.youtube.com/watch?v=XH3Mzclu0j0>

Grating Coupler Background

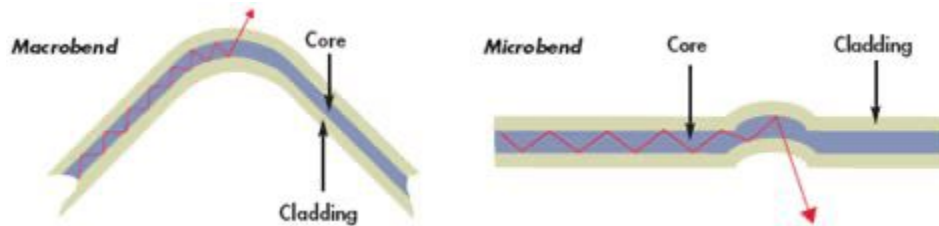
5) The wave continues into the PIC:



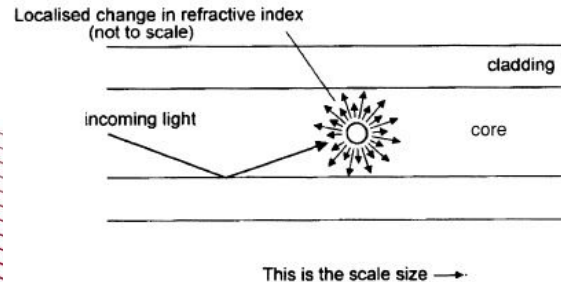
Europractice Services - S1 -E4
Grating Couplers Part 1
<https://www.youtube.com/watch?v=XH3Mzeli0j0>

Optical Loss Background

Bending Loss:



Scattering Loss:

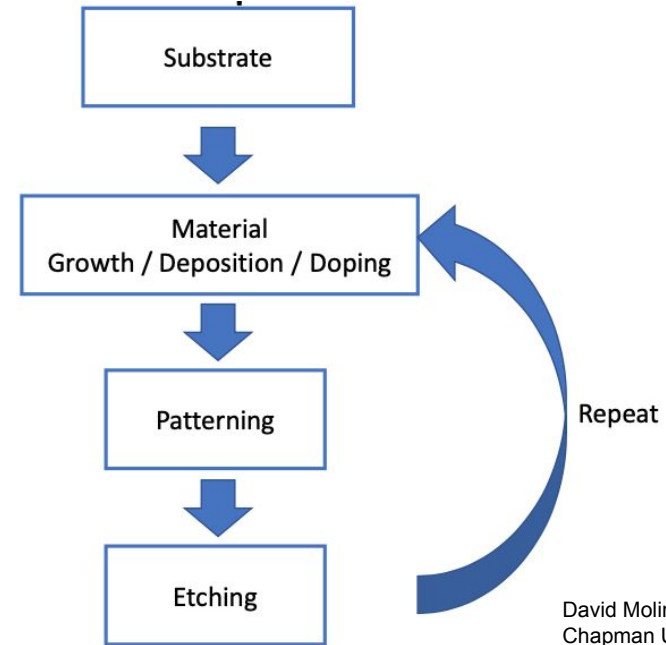


Absorption Loss (Most common):

Photons absorbed as wave passes through.

Fabrication Background

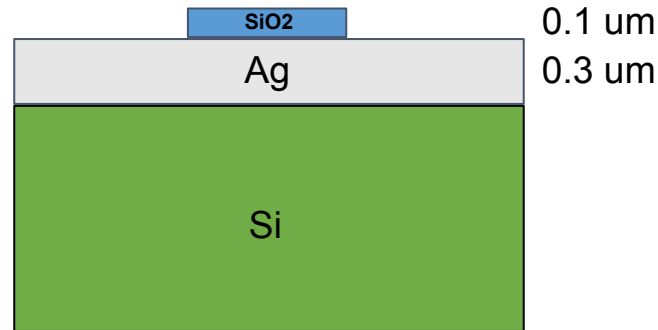
- 1) Deposition: Metal is deposited in layers as the device requires (structure and other properties). Photoresist is deposited so some pieces can be cut away.
- 2) Lithography: Pattern is written onto layers through photoresist exposure to light (Photolithography) or electrons (E-beam Lithography)
- 3) Etching: Written material is etched away either with chemicals (wet) or with ions (Reactive-Ion/Dry)
- 4) Repeat!: This process may need to be repeated many times for complex designs.



David Molinero, PhD
Chapman University

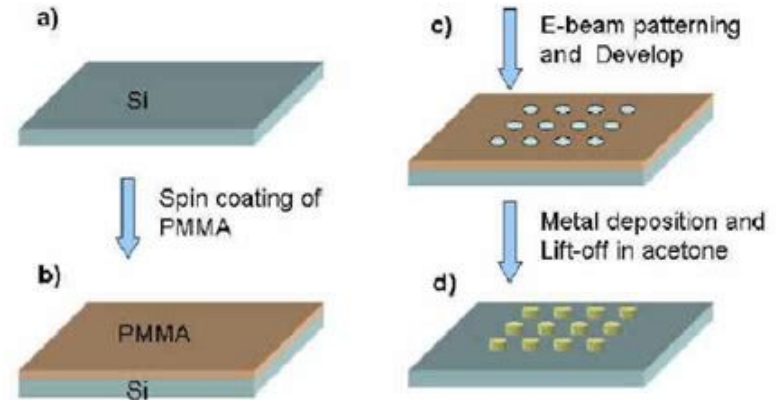
Silver and SiO₂ deposition on Silicon

- Surface resolution < 30 nm -> E-beam writer
- 0.5 μm silver layer lays flat against silicon bed.
- 0.1 μm SiO₂ layer is cladded by air, sits on top of Ag layer



E-beam Lithography

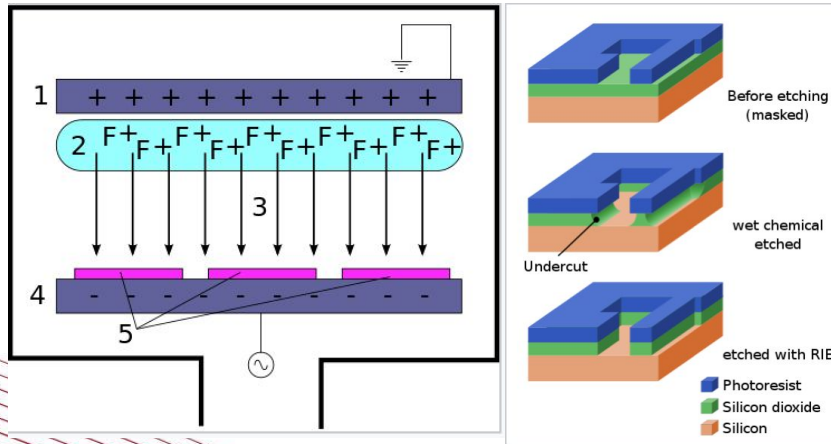
- Resist is added to the surface of the layered wafer.
- A pattern is drawn in the resist that marks the design required.
- An etchant is applied to the wafer to only leave the necessary material.
- In contrast to mask photolithography, possible to acquire 30 nm resolution.



https://www.researchgate.net/figure/E-beam-Lithography-Process-Flow-for-growth-of-ZnO-Nanowires-Wang-et-al-Ref-10_fig4_221912059

RIE (dry etch)

- Reactive-Ion Etching
- Wet etching often causes undercutting in the SiO₂ layer, RIE etching removes that problem.
- Electric field used to accelerate ions towards photoresist surface evenly.



https://en.wikipedia.org/wiki/Reactive-ion_etching

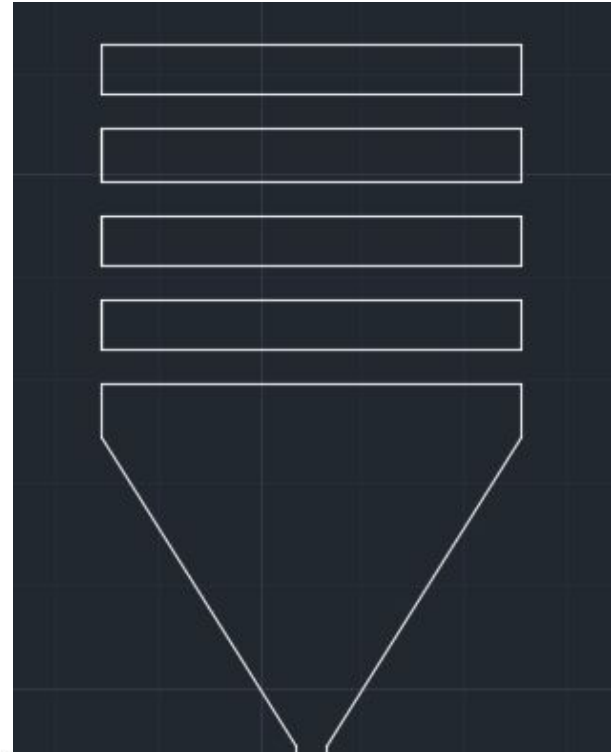
Waveguide Design



- Photonic component meant for guiding light of a certain mode.
- Analogous to copper wire in electrical circuits.

Grating Coupler Design

- Two widths of either 6400 nm or 3000 nm
 - These widths were used to accommodate for optical fiber spot size.
- Composed of series of teeth which lead into a taper and then the waveguide.
- Period: 1.3 μm
- Duty Cycle: 60% (780:1300)



Waveguide Design

- Straight segment of various lengths.
- Longer lengths result in greater optical loss
- Made of same material as grating coupler and bend. Etched SiO₂ onto Ag & Silicon.
- SiO₂ is cladded by Silver and Air

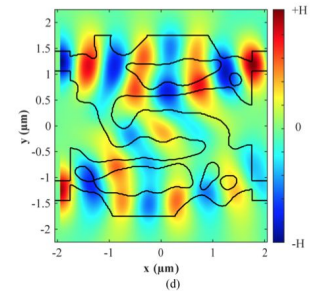
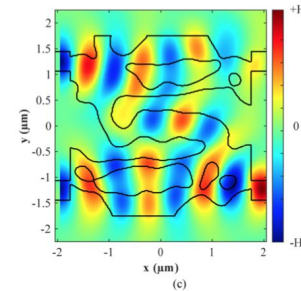
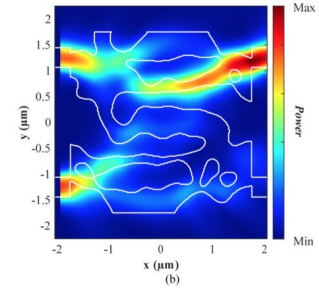
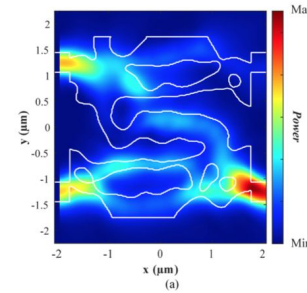


Logic Gate Design

“Implementing commercial inverse design tools for compact, phase-encoded, plasmonic digital logic devices” - Krishna Narayan and Mark C. Harrison

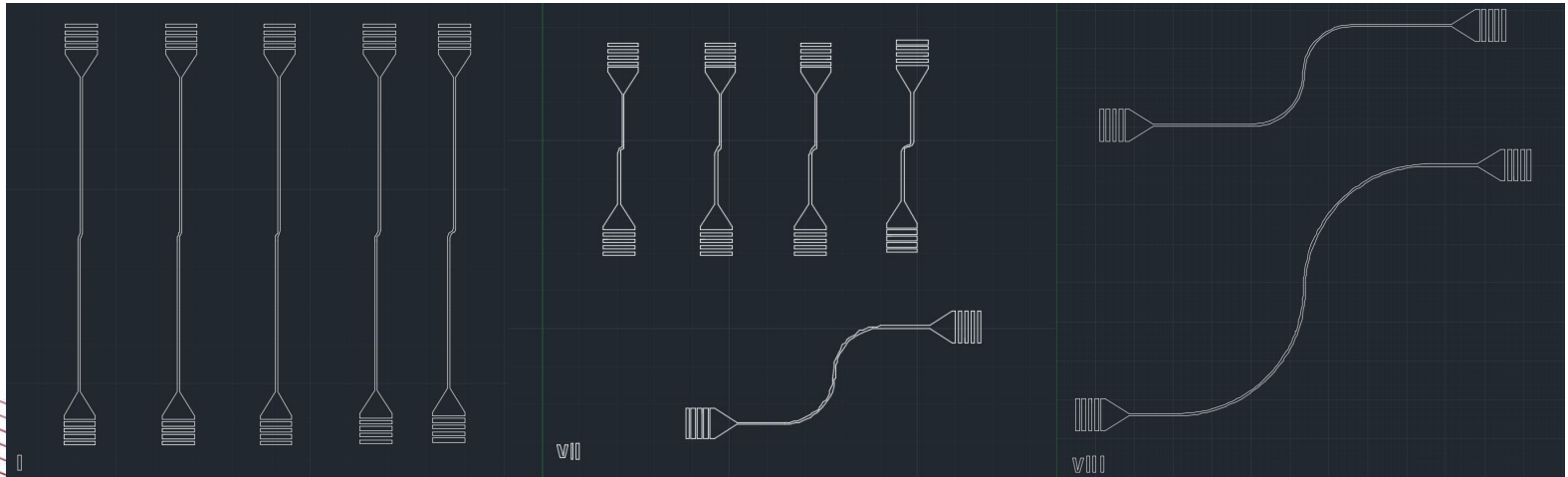
- Xor gate logic achieved through phase-shift keying.
- Lines indicate edges of geometry.
- $0 \rightarrow 0$, $\pi \rightarrow 1$

Input A	Input B	Output
0	0	0
0	$1/\pi$	1
$1/\pi$	0	1
$1/\pi$	$1/\pi$	0



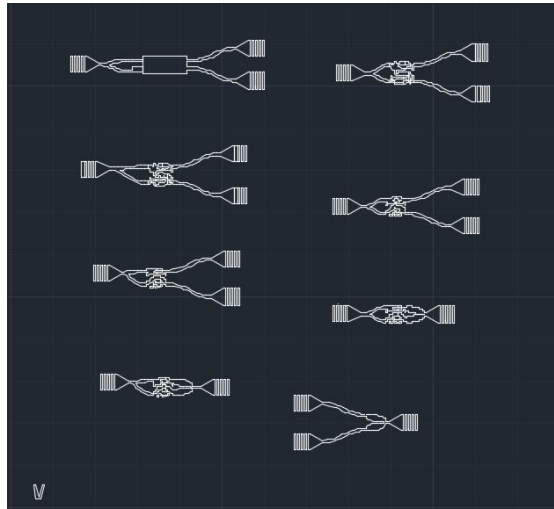
Waveguide Designs

- Variable length and bend to experimentally show propagation and bending loss



Inverse Designs

- Several components that can be compared to simulations in Lumerical, an optical simulation tool.

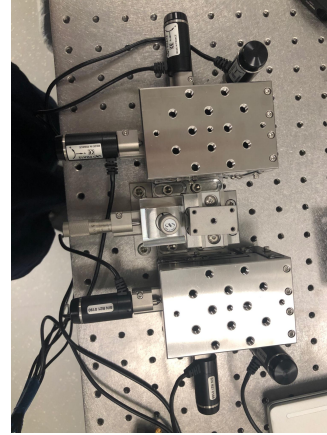


Complications with UCI Nanofab

- Power outages at UCI harmed RIE system and pressure systems.
- Resulted in delayed fabrication.
- Cannot confirm with experimentation...yet
- Optical table set up with actuators for lining up optical fibers

Purpose

- Teaching students basics of waveguides, optical loss, and experimentally verify inverse designs.
- Develop pipeline with UCI to continue fabricating photonic components.
- Validate testing setup.



Alignment stages and cameras at Harrison Lab



Questions?